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**WHERE IT
ALL BEGAN**



**ROBY
SPORT**

ROBY SPORT CLUB

Origins and the ongoing relationship between tradition and innovation.

It is against this backdrop that the contemporary production history of the Pedrini family unfolds; active since 1967, the family has developed a fully integrated, end-to-end textile system in Gattinara. From the selection of raw materials through to spinning, weaving, finishing, garment manufacturing and dispatch, every stage is managed in-house, with direct quality control.

The result is 'Made in Italy' production that reflects the same principles of continuity and care for the local area that characterise the village's history: attention to detail, robust processes and a constant balance between tradition and innovation.





GATTINARA

A landscape where the history of settlement and production have been intertwined for centuries.

Gattinara, a village of Roman and medieval origin, lies between the plain and the morainic hills of the Vercelli area, situated at the gateway to the Alpine amphitheatre that leads into the Monte Rosa massif, one of the most imposing mountain ranges in the Alps. This visual and geographical relationship between the agricultural plain, the pre-Alpine hills and the great Alpine peaks defines a landscape in which the history of settlement and agricultural production have been intertwined for centuries.

The background of the entire page is a composite image. The top left shows cotton bolls. The top right shows rolls of white fabric. The bottom left shows more rolls of fabric. The right side of the page features a man and a woman walking. The man is wearing a red hoodie and white pants. The woman is wearing a purple hoodie and purple pants. In the background, there are more rolls of fabric and a rack of hoodies in white, beige, and red.

ROBY SPORT CLUB

Production platform.

Roby Sport Club is not just a manufacturer of promotional clothing, but a production platform specialising in the design and manufacture of knitted garments, sweatshirts, polo shirts and T-shirts for brands, merchandising and private labels.

SUSTAINABILITY

Respect for the environment and energy innovation in our day-to-day work.

Our approach to production is rooted in respect for the Gattinara region and looks to the future through conscious energy choices. The solar panel array, seamlessly integrated into the landscape of the Biella Pre-Alps, converts sunlight into clean energy, powering our operations and reducing our environmental footprint. This virtuous relationship between eco-friendly technology, energy self-sufficiency and the conservation of resources defines an industrial philosophy in which product quality and the protection of the planet go hand in hand.

INTEGRATED SUPPLY CHAIN

Ball opener and fibre feeder

A feeding system that opens and breaks up bales of cotton and other loose fibres, and feeds them into the blending chamber.



INTEGRATED SUPPLY CHAIN

Production system mixing cell

The stage of the process in which the fibres are blended and levelled out to produce a homogeneous and consistent mixture prior to the next stage of processing.



INTEGRATED SUPPLY CHAIN

Cleaning the fibres

A cleaning system that removes impurities and fibre residues, ensuring a more uniform raw material that is suitable for subsequent processing.



INTEGRATED SUPPLY CHAIN

Carding

The fibres are aligned and made uniform through carding, forming a continuous web that prepares the material for spinning.

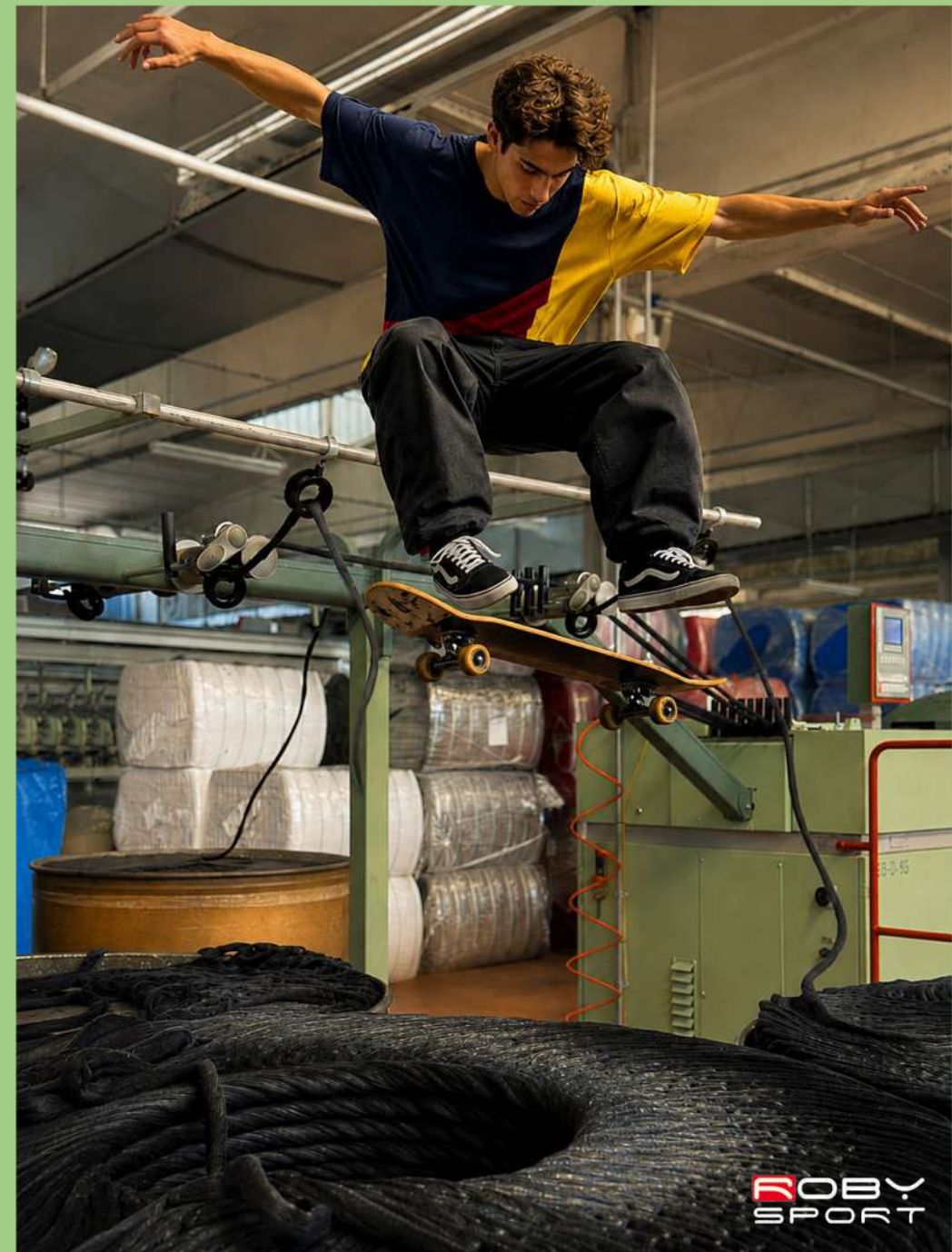


INTEGRATED SUPPLY CHAIN

Ironing step

A spinning process that stretches and thins the fibre sliver, known as the card sliver, and involves passing several slivers through rollers at the same time.

It serves to blend, align and even out the thickness and colour of the fibre.





ROBY SPORT CLUB

Supply chain control

The company stands out for its direct control over the production chain, from raw materials to the finished garment, a factor that enables flexibility, quality, traceability and bespoke product development.

INTEGRATED SUPPLY CHAIN

Open-end (rotor) spinning machine

A spinning system that directly transforms the fibre sliver into yarn using a high-speed rotor. The fibres are separated, fed into the rotor and re-aggregated by centrifugation, forming a continuous yarn. The process ensures high productivity and uniform yarn count.



TWO SYSTEMS OPEN-END



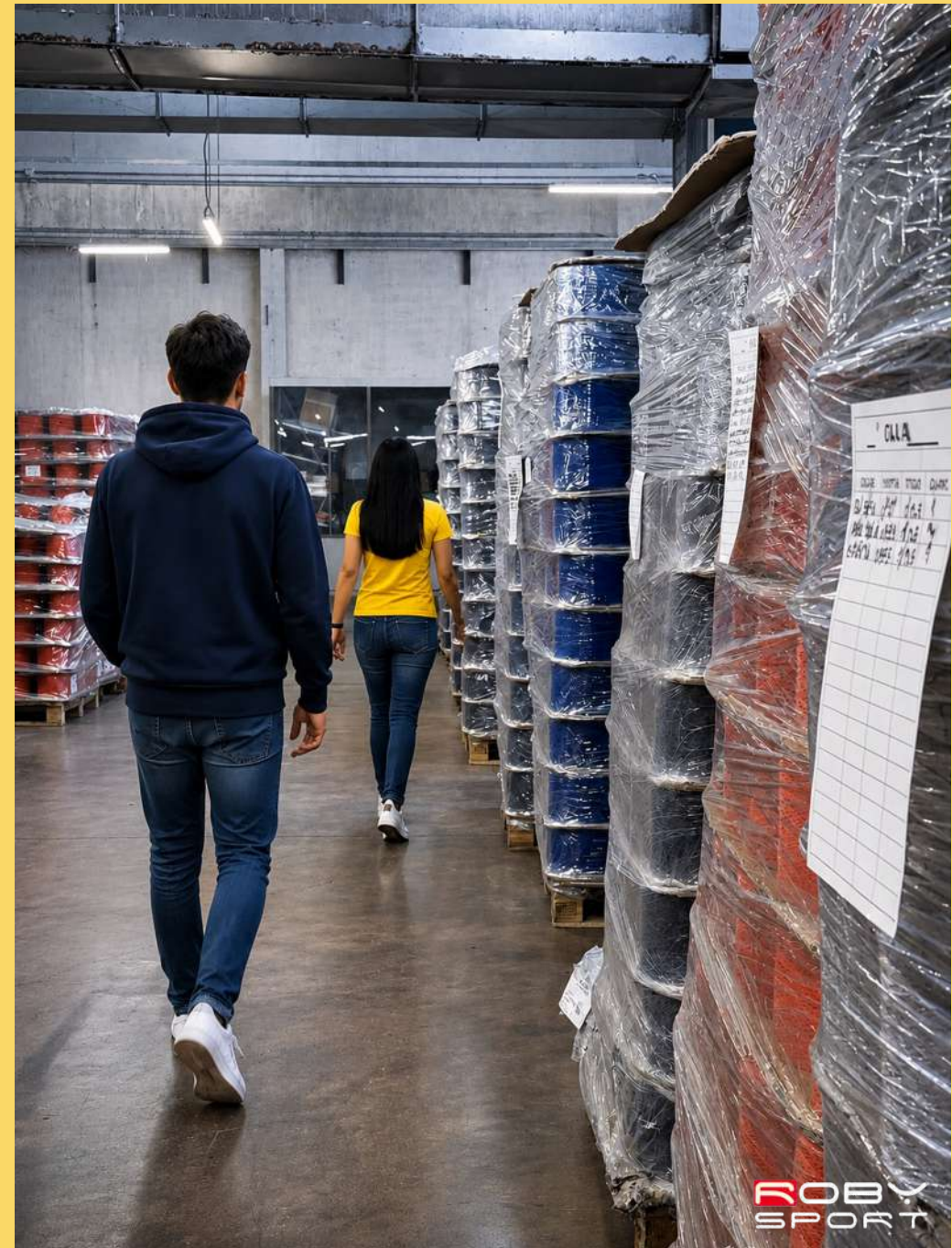


Biella Pre-Alps

INTEGRATED SUPPLY CHAIN

Yarn warehouse

The yarn is wound onto bobbins, stored on pallets and in crates, labelled and subsequently used to feed circular knitting machines (body size).



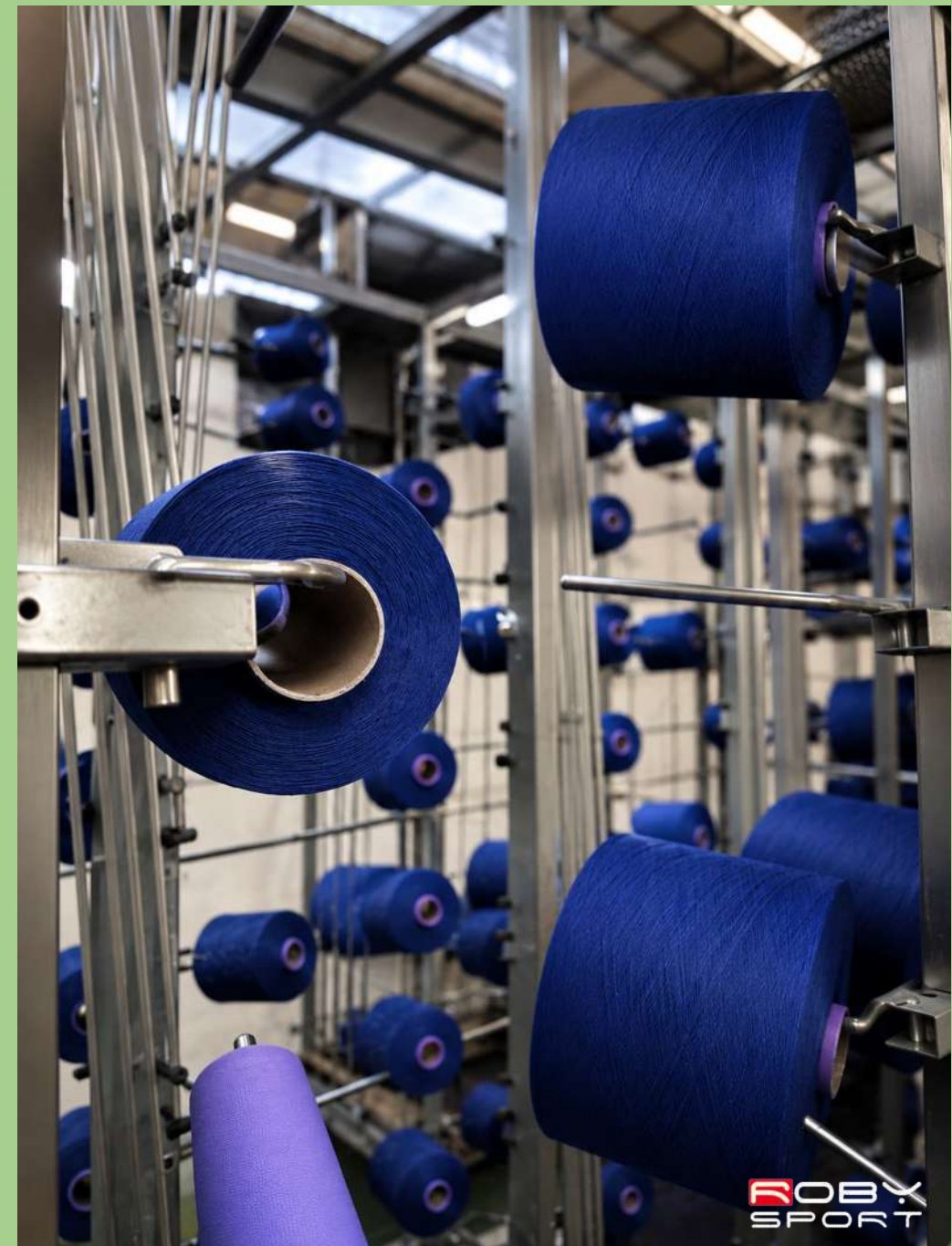
INTEGRATED SUPPLY CHAIN

Circular knitwear (Body size)

Circular tubular knitting machines are textile machines that produce knitted fabrics in a continuous, cylindrical form, without side seams. They operate by means of a system of needles and sinkers arranged on a rotating cylinder, which interlace the yarn fed by multiple yarn guides.

All the yarn bobbins are housed inside air-conditioned bobbin racks to minimise airborne contamination from loose fibres and to prevent contamination of the fabric.





INTEGRATED SUPPLY CHAIN

Finishing – cloth winding

The round-weave process enables continuous and uniform processing to prepare the fabric for raising.



INTEGRATED SUPPLY CHAIN

Gauze machine

A finishing machine that raises the surface fibres of the fabric using rollers covered with metal needles. The process creates a fleecy effect, increasing the fabric's softness, volume and thermal insulation properties.





Biella Pre-Alps

INTEGRATED SUPPLY CHAIN

Grinder – hand-held

Controlled abrasion of the fabric using three cylinders fitted with carbon brushes operating at different speeds, which makes the fabric soft and velvety to the touch.



INTEGRATED SUPPLY CHAIN

Compactor and ironing machine

A finishing machine that dimensionally stabilises the fabric through the combined action of water, heat and pressure. The process reduces shrinkage, improves the evenness of the handfeel and imparts structural stability to the fabric.



INTEGRATED SUPPLY CHAIN

Braiding machine

It manufactures classic hoodie drawstrings – both round and flat – with the option of incorporating an elastic core or reinforcements, using shuttle systems that weave the yarns continuously.



INTEGRATED SUPPLY CHAIN

Steel cutting dies

These are tools used in tubular production, ensuring precision and high productivity on standardised items such as fleece panels, sleeves, hoods or repetitive components.



INTEGRATED SUPPLY CHAIN

Cutting machines

The tubular fabric cutting machine is a piece of equipment designed to cut tubular fabrics lengthways. Using a system of high-precision blades, along with guide and tensioning devices, it performs a continuous and uniform cut.



INTEGRATED SUPPLY CHAIN

Output of parts from the cutting machine

Final stage of the cutting process.

This stage checks for conformity, uniformity
and the absence of defects prior to
packaging.



INTEGRATED SUPPLY CHAIN

Pre-packaging and accessories

Pre-packaging inspection table for cut sheets.
Preparation of accessories and labels.



INTEGRATED SUPPLY CHAIN

Inspection stage

Inspection, bagging and labelling, if required.



INTEGRATED SUPPLY CHAIN

Packaging and dispatch

Packaging in boxes, storage and preparation for dispatch of finished products.



ROBY SPORT CLUB

Partnership with Tintoria Emiliana

Roby Sport is positioned somewhere between a private-label manufacturer and a blank apparel platform, with the competitive advantage of an integrated production chain and the ability to develop garment-dyed products and 'Made in Italy' production processes in collaboration with Tintoria Emiliana.





Monte Camino (Oropa)
Biella Pre-Alps



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